

Work Order ID 58847

Wednesday, May 19, 2010 1:40:12 PM



Page 1

Item ID: D3879-3	Accept		Setup	Start	
Revision ID:					
Item Name: Cargo Wall Protector				Stop	
Start Date: 5/19/2010	Start Qty: 2.00				
Required Date: 5/26/2010	Req'd Qty: 2.00				
Reference:					

Approvals:	Process Plan: <u>11</u>	Date: <u>10-5-19</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr

100		0.00							
Waterjet									
FLOW CNC Waterjet									

Memo
1-Cut as per Dwg D3879
Dwg Rev: B
Prog Rev: B

2- Deburr if necessary

7 m. l w/05/21 (2x)

B10-5-20

2

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC									
Quality Control									

Memo

B10-5-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58847

Wednesday, May 19, 2010 1:40:12 PM

Page 2

Item ID: D3879-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Cargo Wall Protector

Start Date: 5/19/2010 Start Qty: 2.00

Required Date: 5/26/2010 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

5/10/05/20

(2)

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

PNP 59032

6/10/05/25 (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/25/25

10/10-5-25 (2)

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NOTE: Date & initial all entries

Picklist Print

Wednesday, May 19, 2010 1:40:17 PM

Page 1

Work Order ID: 58847



Parent Item: D3879-3



Parent Item Name: Cargo Wall Protector

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

2,018.975

7.35

151



GE PLASTICS LEXAN SHEET

1810-5-20

Location

Loc Qty

Loc Code

MAT

2018.9758

111710

64

112585

152.333

114032

1802.6428

114032

②

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

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1

D

C

B

A

D

C

B

A

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 58847
PH 10-5-10

D3879-1 CARGO WALL PROTECTOR
 (BELL 206 A/B)

D3879-3 CARGO WALL PROTECTOR
 (BELL 206 L/L1/L3/L4, 407)

RELEASED
09/05/12 JWP

B	ADD D3879-3 CARGO WALL PROTECTOR (SHEET 3); ADD GY3778 TO MATERIAL SPECIFICATION (ZN A8-2)		PH	09.05.14
A	NEW ISSUE		PH	09.02.04
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>PH</i>			
CHECKED	<i>PH</i>	DRAWING NO.	REV. B	
MFG. APPR.	<i>PH</i>	D3879	SHEET 1 OF 3	
APPROVED	<i>PH</i>	TITLE	SCALE	
DE APPR.	<i>PH</i>	CARGO WALL PROTECTOR	NTS	
DATE	09.05.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

8

7

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3

2

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

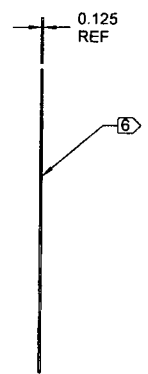
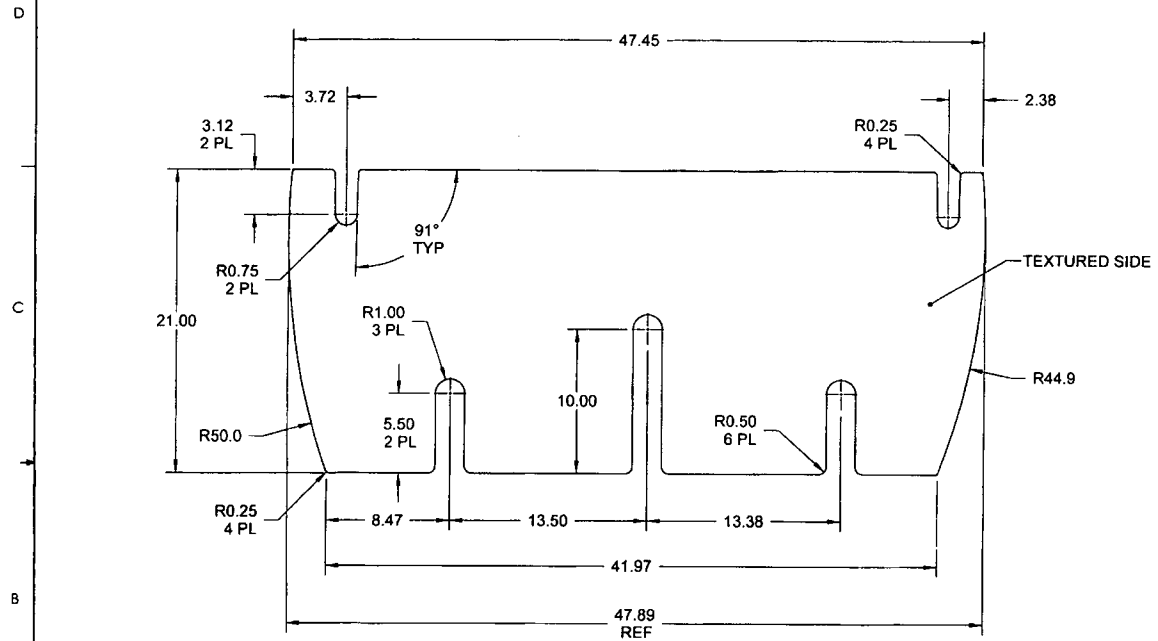
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



w/o 58847

D3879-1 CARGO WALL PROTECTOR
(BELL 206 A/B)

RELEASED
09/06/12

- NOTES:**
- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS. 125-F60029-04)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
 - 7) WEIGHT: 4.81 lbs

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3879	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		CARGO WALL PROTECTOR	NTS
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8 7 6 5 4 3 2 1

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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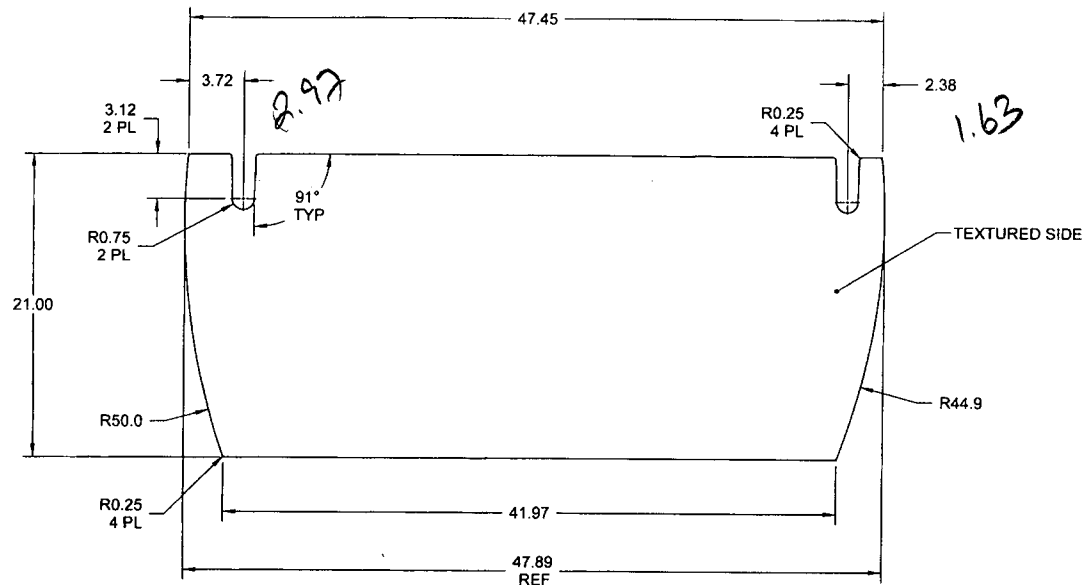
8 7 6 5 4 3 2 1

D

C

B

A



D3879-3 CARGO WALL PROTECTOR
(BELL 206 L/L1/L3/L4, 407)

w/o 58847

RELEASED

NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXX.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-3" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 5.06 lbs

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D3879	SHEET 3 OF 3
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	CARGO WALL PROTECTOR	NTS
DATE	09.05.14	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

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